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Technical Bulletin

PROCEDURE FOR APPLYING A NITROGEN BLANKET TO A T/R SET

Tools Required:

- Nitrogen Tank
- Pressure Regulator with Gauge
- 1/4" Quick Coupler (QC) Valve Actuator

Procedure:

1. Release any internal tank pressure by pulling the cap on the pressure relief valve. Valve should be replaced if corroded or frozen shut.
2. Remove the protective cap from the 1/4" Quick Coupler Valve located on top of the T/R set.
3. Connect the hose from the regulator/gauge on the nitrogen tank to the 1/4" Quick Coupler Valve Actuator.
4. Screw the Valve Actuator into the access valve on top of the T/R set.
5. Pressurize the tank to 4 PSI and let stand a couple of minutes. Close the valve on the top of the nitrogen tank and vent the T/R tank by pulling on the cap of the pressure relief valve.
6. Repeat this pressurization and venting process 3 to 4 times.
7. The T/R should be left with 0.5 PSI pressure when completed.
8. Remove the Quick Coupler Valve Actuator from the access valve on top of the T/R set and replace the protective cap.